Product designation			Power contactor
Product type designation			BF18
Contact characteristics			
Number of poles		Nr.	3
Rated insulation voltage Ui IEC/EN		V	690
Rated impulse withstand voltage Uimp		kV	6
Operational frequency			
	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith		A	32
Operational current Ie			
	AC-1 (=40°C)	A	32
	AC-1 (=55°C)	A	26
	AC-1 (=70°C)	A	23
	AC-3 (=440V =55°C)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-3 (T=55°C)			
	230V	kW	4
	400V	kW	7.5
	415V	kW	9
	440V	kW	9
	500V	kW	10
	690V	kW	10
Rated operational power AC-1 (T=40°C)			
	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current Ie in DC1 with L/R = 1ms with 1 poles in series			
	=24V	A	17
	48V	A	15
	75V	A	15
	110V	A	6
	220V	A	–
IEC max current Ie in DC1 with L/R = 1ms with 2 poles in series			
	=24V	A	20
	48V	A	20
	75V	A	20
	110V	A	13
	220V	A	1
IEC max current Ie in DC1 with L/R = 1ms with 3 poles in series			
	=24V	A	22
	48V	A	22
	75V	A	20
	110V	A	16

	220V	A	11
IEC max current Ie in DC1 with L/R = 1ms with 4 poles in series			
	=24V	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13
IEC max current Ie in DC3-DC5 with L/R = 15ms with 1 poles in series			
	=24V	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	–
IEC max current Ie in DC3-DC5 with L/R = 15ms with 2 poles in series			
	=24V	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current Ie in DC3-DC5 with L/R = 15ms with 3 poles in series			
	=24V	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current Ie in DC3-DC5 with L/R = 15ms with 4 poles in series			
	=24V	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		m?	2.5
Power dissipation per pole (average value)			
	Ith	W	2.6
	AC3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8

		max	Ibin	0.74
Max number of wires simultaneously connectable			Nr.	2
Conductor section				
	AWG/Kcmil			
		max		10
	Flexible w/o lug conductor section			
		min	mm²	1
		max	mm²	6
	Flexible c/w lug conductor section			
		min	mm²	1
		max	mm²	4
	Flexible with insulated spade lug conductor section			
		min	mm²	1
		max	mm²	4
Power terminal protection according to IEC/EN 60529				IP20 when wired
Mechanical features				
Operating position				
		normal		Vertical plan
		allowable		±30°
Fixing				Screw / DIN rail 35mm
Weight			g	505
Conductor section				
	AWG/kcmil conductor section			
		max		10
Auxiliary contact characteristics				
Thermal current Ith			A	10
IEC/EN 60947-5-1 designation				A600 - P600
Operating current AC15				
		230V	A	3
		400V	A	1.9
		500V	A	1.4
Operating current DC12				
		110V	A	5.7
Operating current DC13				
		24V	A	5.7
		48V	A	2.9
		60V	A	2.3
		110V	A	1.25
		125V	A	1.1
		220V	A	0.55
		600V	A	0.2
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1				
		rated load	cycles	1600000
		mechanical load	cycles	20000000
Mirror contats according to IEC/EN 609474-4-1				yes
EMC compatibility				yes
DC coil operating				
DC rated control voltage			V	12

DC operating voltage					
	pick-up				
			min	%Us	80
			max	%Us	110
	drop-out				
			min	%Us	10
			max	%Us	40
Average coil consumption =20°C					
			in-rush	W	2.4
			holding	W	2.4
Max cycles frequency					
Mechanical operation				cycles/h	3600
Operating times					
Average time for Us control					
	in AC				
		Closing NO			
			min	ms	8
			max	ms	24
		Opening NO			
			min	ms	10
			max	ms	20
		Closing NC			
			min	ms	14
			max	ms	28
		Opening NC			
			min	ms	7
			max	ms	18
	in DC				
		Closing NO			
			min	ms	75
			max	ms	91
		Opening NO			
			min	ms	15
			max	ms	19
UL technical data					
Full-load current (FLA) for three-phase AC motor					
			at 480V	A	14
			at 600V	A	17
Yielded mechanical performance					
	for single-phase AC motor				
			110/120V	HP	1
			230V	HP	3
	for three-phase AC motor				
			200/208V	HP	5
			220/230V	HP	5
			460/480V	HP	10
			575/600V	HP	15
General USE					
	Contactor				
			AC current	A	32
	Auxiliary contacts				
			AC voltage	V	600
			AC current	A	10
			DC voltage	V	250

		DC current	A	1
Short-circuit protection fuse, 600V				
	High fault			
		Short circuit current	kA	100
		Fuse rating	A	60
		Fuse class		J
	Standard fault			
		Short circuit current	kA	5
		Fuse rating	A	80
Contact rating of auxiliary contacts according to UL				A600 - P600
Ambient conditions				
Temperature				
	Operating temperature			
		min	°C	-50
		max	°C	70
	Storage temperature			
		min	°C	-60
		max	°C	80
Max altitude			m	3000
Resistance & Protection				
Pollution degree				3
Certifications and compliance				
Compliance				
	CSA C22.2 n° 60947-1			
	CSA C22.2 n° 60947-4-1			
	IEC/EN/BS 60947-1			
	IEC/EN/BS 60947-4-1			
	UL 60947-1			
	UL 60947-4-1			
ETIM classification				
ETIM 8.0				EC000066 - Power contactor, AC switching